

MATERIAL SAFETY DATA SHEET**Section 1. Chemical Product And Company Identification**

Product Name:	Superior Lithium Polymer Battery (SLPB)
Battery Type:	Rechargeable Battery
Description	Lithium Cobalt Dioxide Chemistry or Lithium Cobalt Manganese Nickel Oxide
Model:	SLPB Series
Electrochemical System:	Negative Electrode : Carbon Positive Electrode : Lithium Cobalt Dioxide (LiCoO ₂) Lithium Cobalt Manganese Nickel Oxide (LiMnNiCoO ₂) Electrolyte : Solution of Lithium hexafluorophosphate (LiPF ₆) in a mixture of organic solvent_ Ethylene Carbonate(EC) + Ethymethyl Carbonate(EMC) Nominal Voltage : 3.7V
Overall Chemical Reaction :	$\text{Li}_x\text{C} + \text{Li}_{1-x} \leftrightarrow \text{C} + \text{LiCoO}_2$ $\text{Li}_x\text{C} + \text{Li}_{1-x} \leftrightarrow \text{C} + \text{LiMnNiCoO}_2$

Manufactured by:	Kokam America, Inc.
Address:	2901 N.E. Hagan Road Lee's Summit, MO 64064

Emergency Telephone Number:	CHEMTREC for Spills, Leaks, Fires
International:	1-703-527-3887
U.S.A.	1-800-424-9300
Technical Contact Telephone Number:	816-525-1153

Date Prepared:	May 1, 2009
Date Reviewed:	May 1, 2009
Revision No:	3.0
Revision Date:	May 1, 2009

Section 2. Composition/Information on Ingredients

Chemical Name	CAS #	ACGIH TLV	Percent of Content
Lithium Cobalt Dioxide (LiCoO ₂)	473894-38-1	0.02mg/m ³ as Co	20-50
Lithium Cobalt Manganese	182442-95-1	0.2mg/m ³ as Mn	
Nickel Oxide (LiMnNiCoO ₂)		0.2mg/m ³ as Ni	
Carbon (Graphite, Proprietary)	7782-42-5	2mg/m ³ (R)	15-35
PVDF (Polyvinylidene Fluoride)	24937-79-9		<8
Aluminum Foil	7429-90-5		3-12
Copper Foil	7440-50-8		3-12
Electrolyte	EC: 96-49-1 EMC: 623-53-0 LiPF ₆ : 21324-40-3		10-20
Al Film Cover	N/A		<5

The balance of the battery is inert materials

ACGIH : American Council of Government Industrial Hygienists

TLV " Threshold Limit Value are personal exposure limits determined by the ACGIH

Section 3. Hazards Identification

Emergency overview :

Do not open or disassemble.

Do not expose to fire or open flame.

Do not mix with batteries of varying sizes, chemistries or types.

Do not puncture, deform incinerate or heat above 85°C.

Potential health effects :

The materials contained in this battery may only represent a hazard if the integrity of the battery is compromised or if the battery is physically or electrically abused.

(1) Physical :

The Lithium ion polymer rechargeable batteries described in this Material Safety Data Sheet are sealed units which are not hazardous when used according to the recommendations of the Manufacturer. Under normal conditions of use, the solid electrode materials and liquid electrolyte they contain are non-reactive provided the battery integrity is maintained and seals remain intact.

Risk of exposure is only in case of abuse (mechanical, thermal, electrical) leading to the activation of safety valves and/or the rupture of the battery containers. Electrolyte leakage, electrode materials reaction with moisture/water or battery vent/explosion/fire may follow, depending upon the circumstances.

(1) Physical :

Classification of dangerous substances contained into the product
As per directive 67/548/EEC

Substance		Melting Point	Boiling Point	Classification			
CAS No.	Chemical Symbol			Exposure Limit	Indication of danger	Special risk(1)	Safety advice(2)
473894-38-1 182442-95-1	LiCoO ₂ LiMnNiCoO ₂	>1000°C	N/A	0.1mg/m ³ as Co 1.0mg/m ³ as Ni OSHA		R22 R43	S2 S22 S24 S26 S36
EC: 96-49-1 EMC : 623-53-0	Organic Solvents (EC-EMC)	EC : 38°C EMC : 4°C	EC : 243°C EMC : 90°C	None established OSHA	Flammable	R21 R22 R41 R52/43	S2 S24 S26 S35 S37 S45
21324-40-3	LIPF6	N/A (decomposes at 160°C)	N/A	None established OSHA	Irritant Corrosive	R14 R21 R22 R41 R43	S2 S8 S22 S24 S26 S36 S37 S45

(1) -Nature of special risks :

- R14 Reacts with water
- R21 Harmful in contact with skin
- R22 Harmful if swallowed
- R41 Risk of serious damage to the eye
- R42/43 May cause sensitization by inhalation and skin contact
- R43 May cause sensitization by skin contact

(2) -Safety advices :

- S2 Keep out of reach from children
- S8 Keep away from moisture
- S22 Do not breath dust
- S24 Avoid contact with skin
- S26 In case of contact with eyes, rinse immediately with plenty of water
- S36 Wear suitable protective clothing
- S37 Wear suitable gloves

Section 4. First Aid Measures

In case of battery rupture or explosion, evacuate personnel from contaminated area and provide maximum ventilation to clear out fumes/gases

In all cases, seek medical attention

Eye Contacts : Flush with plenty of water (eyelids held open) for at least 15 minutes.

Skin Contacts : Remove all contaminated clothing and flush affected areas with plenty of water and soap for at least 15 minutes.

Do not apply greases or ointments.

Ingestion : Dilute by giving plenty of water and get immediate medical attention.

Assure that the victim does not aspirate vomited material.

Assure that mucus does not obstruct the airway.

Do not give anything by mouth to an unconscious person.

Inhalation : Remove to fresh air and ventilate the contaminated area.

Give oxygen or artificial respiration if needed.

Section 5. Fire Fighting Measures

Fire and explosion hazard : The battery can leak and/or spout vaporized or decomposed and combustible electrolyte fumes in case of exposure above 70°C resulting from inappropriate use or the environment.

Cells or batteries may flame or leak potentially hazardous organic vapors if exposed to excessive heat or fire. (Fire, excessive heat, or over voltage conditions may produce hazardous decomposition products.)

Damaged or opened cells or batteries can result in rapid heating and the release of flammable vapors.

Vapors may be heavier than air and may travel along the ground or be moved by ventilation to an ignition source and flash back.

Use a positive pressure self-contained breathing apparatus if batteries are involved in a fire. Full protective clothing is necessary.

During water application, caution is advised as burning pieces of flammable particles may be ejected from the fire.

Extinguishing Media : Suitable CO₂, Dry chemical or Foam extinguishers
Not to be used : Type D extinguishers

Special exposure hazards : Following cell overheating due to external source or due to improper use, electrolyte leakage or battery container rupture may occur and release inner component/material in the environment.

Eye contact : The electrolyte solution contained in the battery is irritant to ocular tissues.

Skin contact : The electrolyte solution contained in the battery causes skin irritation.

Ingestion : The ingestion of electrolyte solution causes tissue damage to the throat and gastro/respiratory tract.

Inhalation : Contents of a leaking or ruptured battery can cause respiratory tract, mucus, membrane irritation and edema.

Special Protective equipment: Use self-contained breathing apparatus to avoid breathing irritant fumes.

Wear protective clothing and avoid body contact with electrolyte solution.

Section 6. Accidental Release Measures

The material contained within the batteries would only be expelled under abusive conditions. Using shovel or broom, cover battery or spilled substances with dry sand or vermiculite, place in approved container (after cooling if necessary) and dispose in accordance with local regulations.

Section 7. Handling and Storage

The batteries should not be opened, destroyed nor incinerated since they may leak or rupture and release in the environment the ingredients they contain.

Handling : Batteries are designed to be recharged. However, improperly charging a cell or battery may cause the cell or battery to flame.

Use only approved chargers and Procedures.

Never disassemble a battery or bypass any safety device.

Do not crush, pierce, short (+) and (-) battery terminals with conductive (i.e. metal) goods.

Do not directly heat or solder.

Do not throw into fire.

Do not mix batteries of different types and brands.

Do not mix new and used batteries.

Keep batteries in non conductive (i.e. plastic) trays.

Storage: Do not store batteries above 60°C or below -20°C.

Store batteries in a cool (below 30°C), dry area that is subject to little temperature change.

Elevated temperatures can result in reduced battery service life.

Battery exposure to temperatures in excess of 130°C will result in the battery venting flammable liquid and gasses.

Batteries should be separated from other materials and stored in the noncombustible, well ventilated, sprinkler-protected structure with sufficient clearance between walls and battery stacks.

Do not store batteries in a manner that allows terminals to short circuit.

Extended short-circuiting creates high temperatures in the cell. High temperatures can cause burns in skin or cause the cell to flame.

Avoid reversing battery polarity within the battery assembly. To do so may cause cell to flame or leak.

Do not place batteries near heating equipment, nor expose to direct sunlight for long periods.

Other : Follow manufacturers recommendations regarding maximum recommended currents and operating temperature range. Applying pressure or deforming the battery may lead to disassembly followed by eye, skin and throat irritation.

Section 8. Exposure Controls / Personal Protection

No engineering controls are required for handling batteries that have not been damaged.

Respiratory protection : *Not necessary under normal use.*

In case of battery rupture, use self contained full-face respiratory equipment

Hand Protection : *Not necessary under normal use.*

Use gloves for handling a leaking or ruptured battery.

Eye Protection : *Not necessary under normal use.*

Wear safety goggles or glasses with side shields if handling a leaking or ruptured battery.

Skin Protection : *Not necessary under normal use.*

Use rubber protective clothing when working with or handling a ruptured battery.

Section 9. Physical And Chemical Properties

Temperature range :

	Continuous	Occasional
In storage	+30°C max	-20/+60°C
During discharge	-20/+60°C	-20/+60°C
During charge	0/+45°C	0/+45°C

Section 10. Stability And Reactivity

Conditions to avoid : Heat above 60°C or incinerate.
Deform, mutilate, crush, pierce, disassemble
Short circuit
Prolonged exposure to humid conditions.

Materials to avoid : N/A

Hazardous decomposition products :

Fire, excessive heat, or over voltage conditions may produce hazardous decomposition products.

Section 11. Toxicological Information

(1) Irritants : The electrolytes contained in this battery can irritate eyes with any contact.

Prolonged contact with the skin or mucous membranes may cause irritation.

(2) Sensitization : No information is available at this time.

(3) Carcinogenicity : No information is available at this time.

(4) Reproductive toxicity : No information is available at this time.

(5) Teratogenicity : No information is available at this time.

(6) Mutagenicity : No information is available at this time.

Section 12. Ecological Information

Not applicable to this material / product.

Section 13. Disposal Considerations

Dispose in accordance with applicable regulations which vary from country to country. (In most countries, the trashing of used batteries is forbidden and the end-users are invited to dispose them properly, eventually through not-for-profit organizations, mandated by local government or organized on a voluntary basis by professionals).

Batteries should be completely discharged prior to disposal and / or the terminals taped or capped to prevent short circuit.

When completely discharged it is not considered hazardous.

This product does not contain any materials listed by the United States EPA as requiring specific waste disposal requirements.

These are exempted from the hazardous waste disposal standards under Universal Waste Regulations. Disposal of large quantities of Lithium-Ion batteries or cells may be subject to Federal, State, or Local regulations.

Consult your local, state and provincial regulations regarding disposal of these batteries.

Section 14. Transport Information

United Nations : UN No. 3090 - DOT 49 CFR
UN No. 3480 - ICAO & IATA
Classification - 9

Individual Lithium-Ion cells and battery packs with respectively less than 1.5 grams (cell) and 8 grams (battery) of Lithium Equivalent Content are not restricted for transport. (1.0 Ah of Nominal Capacity = 0.3 gram of LEC)

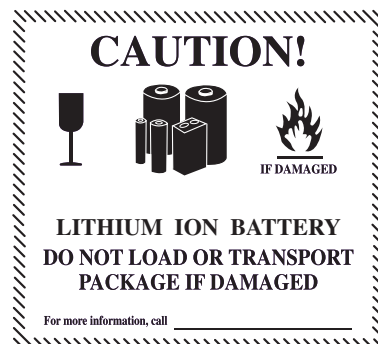
International :

Individual Lithium-Ion cells and battery pack with more than 1.5 grams (cell) and 8 grams (battery) must be shipped as Class 9. For shipments traveling inside the United States, refer to Code of Federal Regulations (49CFR Ch. 1 173-185). For shipments traveling outside the United States refer to one of the following transportation guidelines.

Air ICAO & IATA
Sea IMDG
Land ADR (road)
RID (rail)

Special shipping information :

This battery has been tested to Section 38.3 of 'UN Manual of Tests and Criteria'. The amount of Lithium contained in these batteries is below the limits set by the DOT in Section 49CFR173 and IATA. These can be shipped with the following label:



Section 15. Regulatory Information

The transport of rechargeable Lithium-ion batteries regulated by the United Nations as detailed in the “Model Regulations on the Transport of Dangerous Goods REf. ST/SG/AC.10/1 Revision 11 1999.”

Depending on their lithium equivalent weight content, an ability to pass safety test defined by UN in the “Recommendations on the Transport of Dangerous Goods Chapter 38.3 Manual of Tests and Criteria Ref. ST/SG/AC/ 10/11 Third Revised Edition 1999”. The lithium-ion cells and the battery packs may or may not be assigned to the UN No 3090 Class-9 that is restricted for transport.

Section 16. Other Information

This information has been compiled from sources considered to be dependable and is, to the best of our knowledge and belief, accurate and reliable as of the date compiled. However, no representation, warranty (either expressed or implied) or guarantee is made to the accuracy, reliability or completeness of the information contained herein.

This information relates to the specific materials designated and may not be valid for such material used in combination with any other materials or in any process. It is the user’s responsibility to establish appropriate safety procedures when considering their particular use.

Kokam does not accept liability for any loss or damage that may occur, whether direct, indirect, incidental or consequential, from the use of this information. Kokam does not offer warranty against patent infringement. Additional information is available by calling the telephone number above.