

## Medical Grade AC/DC Power Supply With PFC

85-264 Vrms Input Voltage	12/15/24/28/48 V Semi-Regulated Output	1400 W Output Continuous	1800 W Output Transient	Up to 92 % Full Load Efficiency
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**ACuQor®**



### Product Features

- High efficiency (92% for 48 Vout Model at 1400 W)
- Universal input voltage range
- Semi-regulated output for bus stability
- Integral fan cooling with speed control
- Active PFC; EN61000-3-2 compliant
- Low leakage; EN60601-1 compliant
- Low noise; EN55011 / EN55022 Class B compliant
- Medical EMI Compatibility:  
IEC 60601-1-2 ed 4.0 compliant
- Over-current, over-voltage, & over-temp protection
- DC Power Good / AC Power Good signals
- Remote enable input
- Fan status output
- Small size: 4.75" x 7" x 1.625" (encased)
- RoHS 6/6 compliant
- 5 V (500 mW) standby output



# Technical Specification

AC Input: 85-264 Vrms  
 DC Output: 12/15/24/28/48 V Semi-reg.  
 Power: 1400 W  
 Grade: Medical

## ACuQor 1400 W Series Electrical Characteristics

All specifications typical with  $T_A = 25\text{ }^\circ\text{C}$ , unless otherwise specified. Specifications subject to change without notice.

MAIN OUTPUT SPECIFICATIONS			ENVIRONMENTAL CHARACTERISTICS		
Output power (continuous)	85-132/170-264 Vrms	1400 W	Thermal performance	Operating ambient (see Figure 11)	0 °C to +70 °C
(5 s transient)	85-132/170-264 Vrms	1800 W		Non-operating ambient	-40 °C to +85 °C
	132-170 Vrms	See Figure 12	Relative humidity	Non-condensing	5-95% RH
Nominal DC output	12 Vout	12.4 V	Altitude	Operating	10,000 ft max.
voltage (at 800W)	15 Vout	15.6 V		Non-operating	30,000 ft max.
(Semi-regulated)	24 Vout	25 V	Random vibration	5-500 Hz	0.03 g2/Hz
	28 Vout	29 V	Shock	Half-sine, 10 ms, 3 axes	20 g peak
	48 Vout	50 V	EMC CHARACTERISTICS		
Efficiency	12 Vout, 115 Vrms, 1400 W	87% typ.	Conducted emissions	EN55011 and EN55022, FCC part15	Level B
(see figs. 1, 3, 5, 7)	24 Vout, 115 Vrms, 1400 W	89% typ.	Line frequency harmonics	EN61000-3-2	Class A
	48 Vout, 115 Vrms, 1400 W	90% typ.	Voltage fluctuations	EN61000-3-3	Clause 5b
	12 Vout, 230 Vrms, 1400 W	89.5% typ.	ESD air	EN61000-4-2	Level 4, +/-15kV
	24 Vout, 230 Vrms, 1400 W	90.5% typ.	See following details	Perf Criteria A, AC Input Connections	Perf Criteria B, DC Output Connections
	48 Vout, 230 Vrms, 1400 W	91.5% typ.	ESD contact	EN61000-4-2	Level 4, +/-8kV
Hold-up time (to -20%)	12 / 15 Vout	10 ms @ 1400 W		Perf Criteria A; HCP, VCP, Case	Level 3, 10V/m
	24 / 28 / 48 Vout	12 ms @ 1400 W	Radiated immunity	EN61000-4-3	IEC60601-1-2 Ed.4 Table 4
Maximum load capacitance	12 Vout	48,000 µF			28 V/m
	15 Vout	40,500 µF			IEC60601-1-2 Ed.4 Table 9
	24 Vout	24,000 µF	Fast transients	EN61000-4-4	Perf Criteria A
	28 Vout	19,200 µF			Level 3,
	48 Vout	6,000 µF			100kHz rep, AC input leads
Output ripple voltage	Switching frequency (20 MHz BW)	0.5% p-p	Line surge immunity	EN61000-4-5	IEC60601-1-2 Ed.4 Table 5
	Twice line frequency (at 800W)	5.0% p-p			Perf Criteria A
Turn-on delay		2 s max.	Conducted immunity	EN61000-4-6	Level 3
Transient response	Iout steps from 50-75%	3% typ / 6% max. dev.			Perf Criteria B
	At 0.2 A/µs	100 ms recovery	Power freq. mag. field	EN61000-4-8	30 A/m
Overvoltage protection	Cyclic restart	110-120%			IEC60601-1-2 Ed.4 Table 4
Short circuit protection	Cyclic operation	115% rated Iout	Voltage dip immunity	EN61000-4-11	Perf Criteria A
Total regulation	Over line, load and temperature	±6.0%	See following details		0% Ut;
Auxillary Output	Always on (See Note 1)	5 V @ 100 mA			0.5 cycle 45° increments
Thermal protection	Automatic recovery	+125 °C (PCB Temp)	Voltage interruptions	EN61000-4-11	0% Ut; 1 cycle
REMOTE_ENABLE	Input Low Voltage	0.45 V (max)			70% Ut; 0.5s
	Input High Voltage	4.15 V (min)			IEC60601-1-2 Ed.4 Table 5
					Perf Criteria A, Load Dependent
					0% Ut; 5s
					IEC60601-1-2 Ed.4 Table 5
					Perf Criteria B
INPUT SPECIFICATIONS			NOTES:		
AC input voltage	Universal range	85-264 Vrms	1. Derate 1 mA per °C above 50 °C ambient temperature.		
Input frequency		47-63 Hz	2. Leakage currents see following table.		
Input current	115 Vrms @ 1400 W	14 Arms			
	230 Vrms @ 1400 W	7 Arms			
Power factor		>0.98			
Input surge current	264 Vrms (cold start)	50 A max.			
Internal input fuses	Both AC lines	20 A			
GENERAL SPECIFICATIONS					
Fundamental ripple freq.	Input	500 kHz			
	Output	250 kHz			
Audible noise	Fan speed varies with temp.	45 dBA @ 1 m max.			
Weight ( AQ0800xxxxGC )		998 g (35.2 oz)			
( AQ1100xxxxGC )		1179 g (41.6 oz)			
( AQ1400xxxxGC )		1179 g (41.6 oz)			
MTBF	MIL-217	533 kHours			
ISOLATION SPECIFICATIONS					
Isolation voltage	Input to output	4000 Vrms			
	Input to ground	1500 Vrms			
	Output to ground (BF & CF)	1500 Vrms			
	Output to ground (CFD)	5000 Vpulse			
Insulation resistance	Output to ground	10 MΩ min.			
Leakage currents		See Note 2			



# Technical Specification

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## EMC Immunity Testing Details

### ESD EN61000-4-2

For ESD tests applied directly to the DC output, one of the methods called out in IEC 61000-4-2 section 7.1.3 must be used to bleed off charge between successive ESD events. For example, the cable with 2 x 470kOhm resistors used for this purpose during coupling plane tests can be duplicated and connected from DC output to protective earth (PEGND).

Discharges must not be applied directly to any circuits other than the case (for encased models), the AC input connections, and the DC output connections. For ESD protection in equipment, it is important to follow the ACuQor Installation Instructions provided with each unit in regards to clearance. Those instructions are repeated here for emphasis. CF and CFD models, in particular, may experience high DC output voltages with respect to protective earth (PEGND) due to their low capacitance/low-leakage design if ESD pulses are directly applied. Maintaining adequate clearance will prevent arcing from ACuQor DC output circuitry to other user circuits and chassis.

### Voltage Dips EN61000-4-11

The following table details the DC output loading conditions and performance criteria for AC input voltage dip tests.

## ACuQor 800/1100/1400W Performance

Test Condition	DC Load	Criteria
0% UT; 0.5 cycle at 0, 45, 90, 135, 180, 225, 270 and 315 degrees	0 to 1100 W > 1100 W	A B
0% UT; 1 cycle at 0 degrees	0 to 1000 W > 1000 W	A B
70% UT; 25/30 cycles (0.5s) at 0 degrees	0 to 1100 W >1100 W	A B
0% UT; 250/1100 cycles (5s) at 0 degrees	All loading	B

Note: 1100W models limited to 1300W transients

## Leakage Currents

AC Leakage Current from Input to Earth	AC Line Connection	Normal Condition	Open Neutral Fault
ACuQor Typical at 110% nominal input voltage 60 Hz	240 V L-N, 1 phase	220 µA	440 µA
	208 V L-L, 120 V L-N, 1 of 3 phases	120 µA	240 µA
	240 V L-N-L, 120 V L-N, split phase	120 µA	240 µA

AC Leakage Current from Output to Earth	Model	Normal Condition	Open Earth Fault	AC Backdrive Fault
ACuQor Typical at 264 Vac 60 Hz input	AQ . . BF . .	4 µA	40 µA	78 µA
	AQ . . CF . .	4 µA	20 µA	39 µA

For convenience, the following tables show limits allowed by various standards:

AC Leakage Current from Input to Earth	Standard	Normal Condition	Open Neutral Fault
Maximum Allowed per Standard	IEC60601-1	500 µA	1000 µA
	NFPA 99 2005	300 µA	—
	IEC60950	3500 µA	—

AC Leakage Current from Output to Earth	Contact Type	Normal Condition	Open Earth Fault	AC Backdrive Fault
Maximum Allowed per IEC60601-1	BF	100 µA	500 µA	5000 µA
	CF	10 µA	50 µA	50 µA

Table 1: Leakage Currents

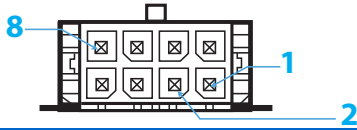
## Standard Testing Certifications

### SAFETY AGENCY CERTIFICATIONS

- UL 60601-1
- CAN/CSA C22.2 No. 601.1-M90
- EN 60601-1
- IEC 60601-1
- ANSI/AAMI ES60601-1
- CE Marked
- Meets NFPA 99 2005 300 µA earth leakage



## CONNECTOR DETAILS



### OUTPUT CONNECTOR PINOUT

Pin 1	Reserved	Reserved for future use.
Pin 2	Reserved	Reserved for future use.
Pin 3	VOUT(-)	Negative Output Voltage.
Pin 4	REMOTE_ENABLE	Logic input. See Figure B. Pull high to enable main output.
Pin 5	FAN_GOOD	Open collector with internal 5 V pullup. See Figure A. Pulsed low on fan failure, 100 ms, 50% duty
Pin 6	AC_POWER_GOOD	Open collector with internal 5 V pullup. See Figure A. Pulsed low on AC power dropout.
Pin 7	DC_POWER_GOOD	Open collector with internal 5 V pullup. See Figure A. Pulsed low during startup ramp and within 5°C of temperature shutdown threshold.
Pin 8	5V_STANDBY	5 V @ 100 mA available whenever AC power is applied.

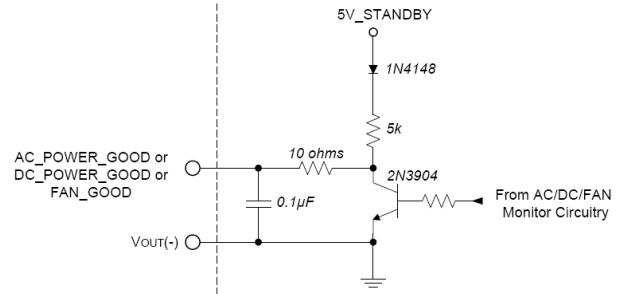


Figure A: Power good and fan good interface circuitry.

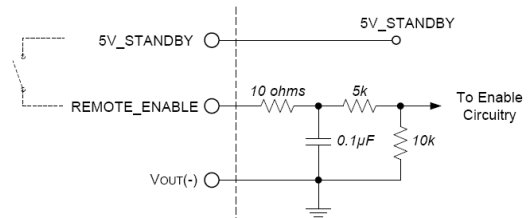
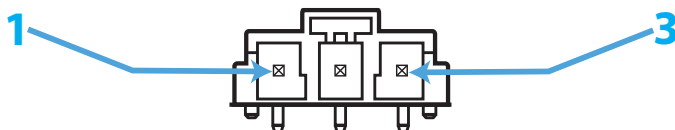


Figure B: Remote enable interface circuitry



### OUTPUT CONNECTOR PINOUT

Pin 1	VOUT(+)	Positive Output Voltage.
Pin 2	VOUT(-)	Negative Output Voltage.
Pin 3	VOUT(+)	Positive Output Voltage.
Pin 4	VOUT(-)	Negative Output Voltage.
Pin 5	VOUT(+)	Positive Output Voltage.
Pin 6	VOUT(-)	Negative Output Voltage.
Pin 7	VOUT(+)	Positive Output Voltage.
Pin 8	VOUT(-)	Negative Output Voltage.



### INDIVIDUAL INPUT CONNECTOR PINOUT

Pin 1	Ground
Pin 2	AC Neutral
Pin 3	AC Line

### MATING CONNECTORS

Connector	Type	Contact
OUTPUT (Power)	Positronic PLA08M7	Positronic MS112N
OUTPUT (Data)	Molex 43025-0810	Molex 430300008
INPUT	Hirose DF22B-3S-7.92C	Hirose DF22A-1012SCA

### EFFICIENCY, DERATING, AND VOUT DROOP CURVES

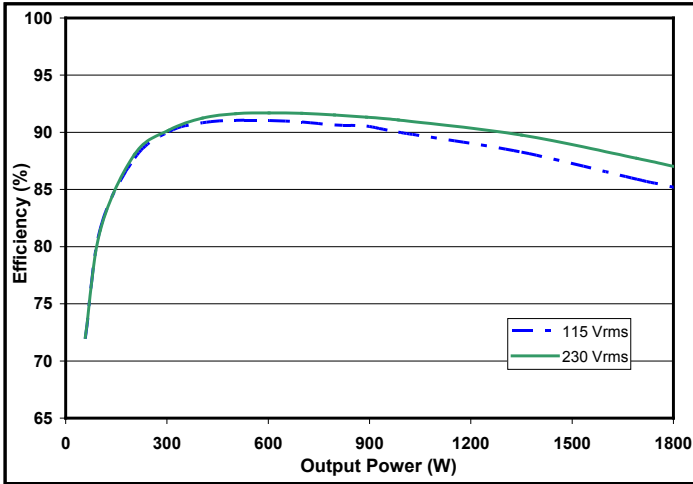


Figure 1: 12  $V_{OUT}$  efficiency curves.

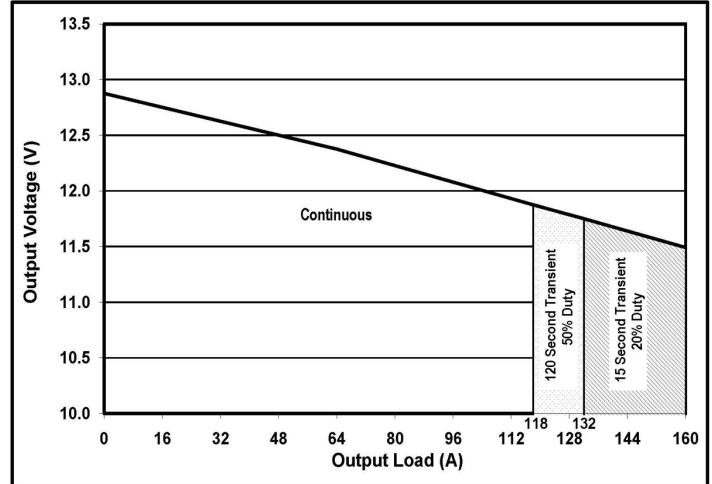


Figure 2: 12  $V_{OUT}$  droop characteristic.

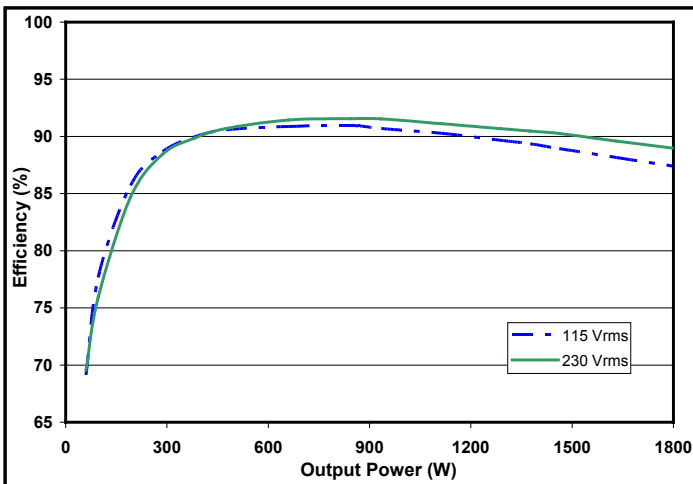


Figure 3: 15  $V_{OUT}$  efficiency curves.

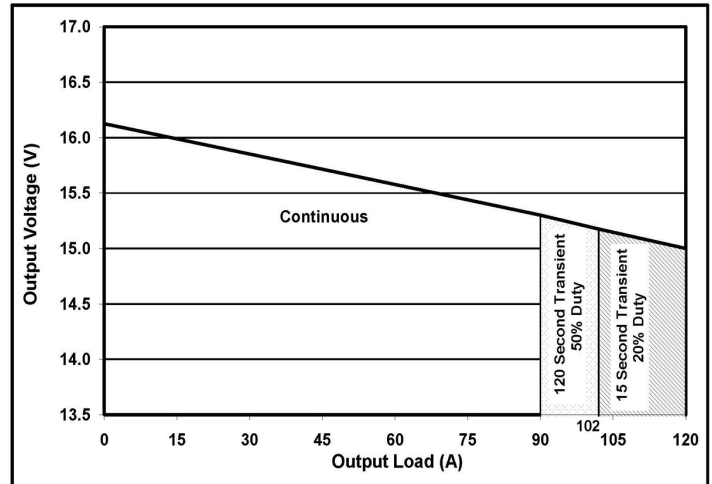


Figure 4: 15  $V_{OUT}$  droop characteristic.

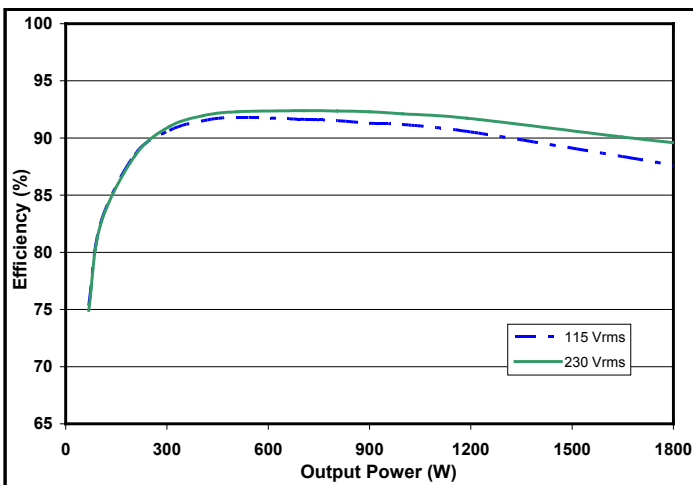


Figure 5: 24  $V_{OUT}$  efficiency curves.

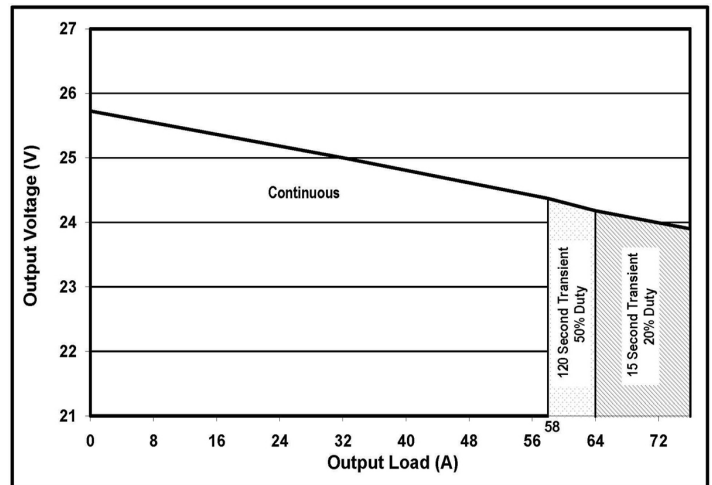


Figure 6: 24  $V_{OUT}$  droop characteristic.



**EFFICIENCY, DERATING, AND VOUT DROOP CURVES**

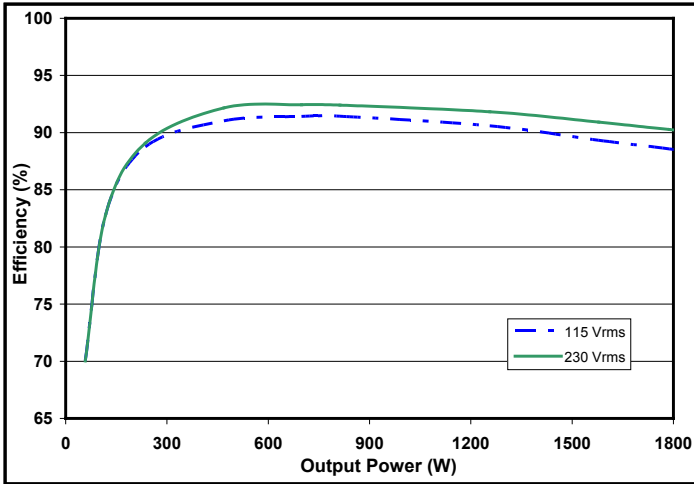


Figure 7: 28  $V_{OUT}$  efficiency curves.

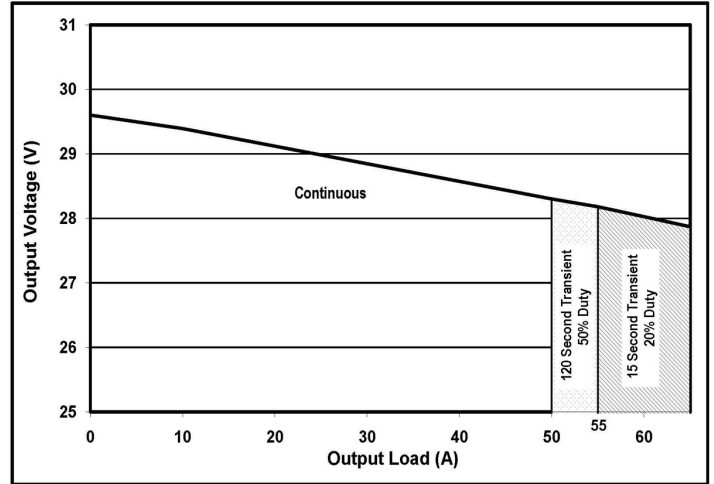


Figure 8: 28  $V_{OUT}$  droop characteristic.

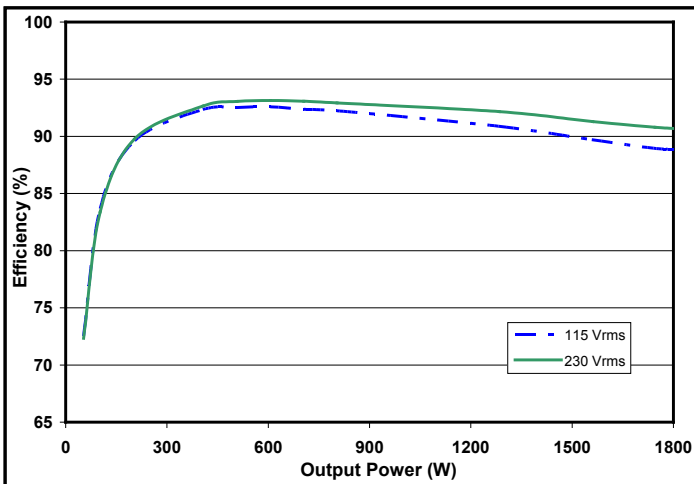


Figure 9: 48  $V_{OUT}$  efficiency curves.

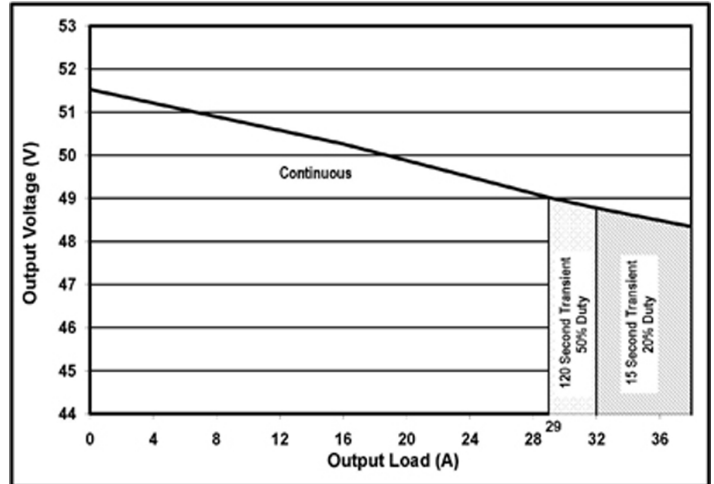


Figure 10: 48  $V_{OUT}$  droop characteristic.

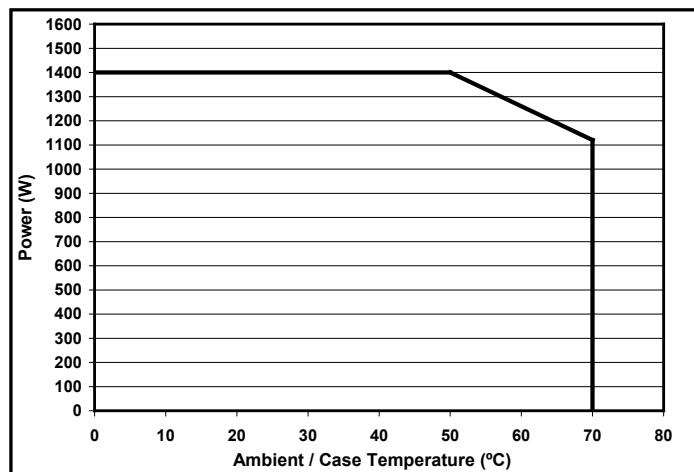


Figure 11: Continuous power derating curve in natural convection.

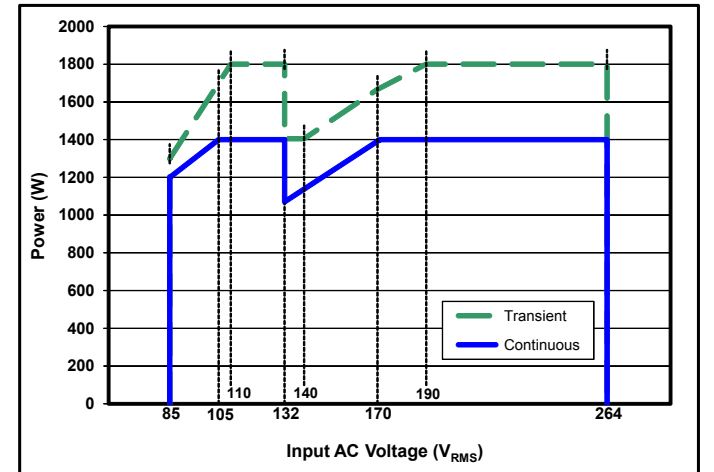
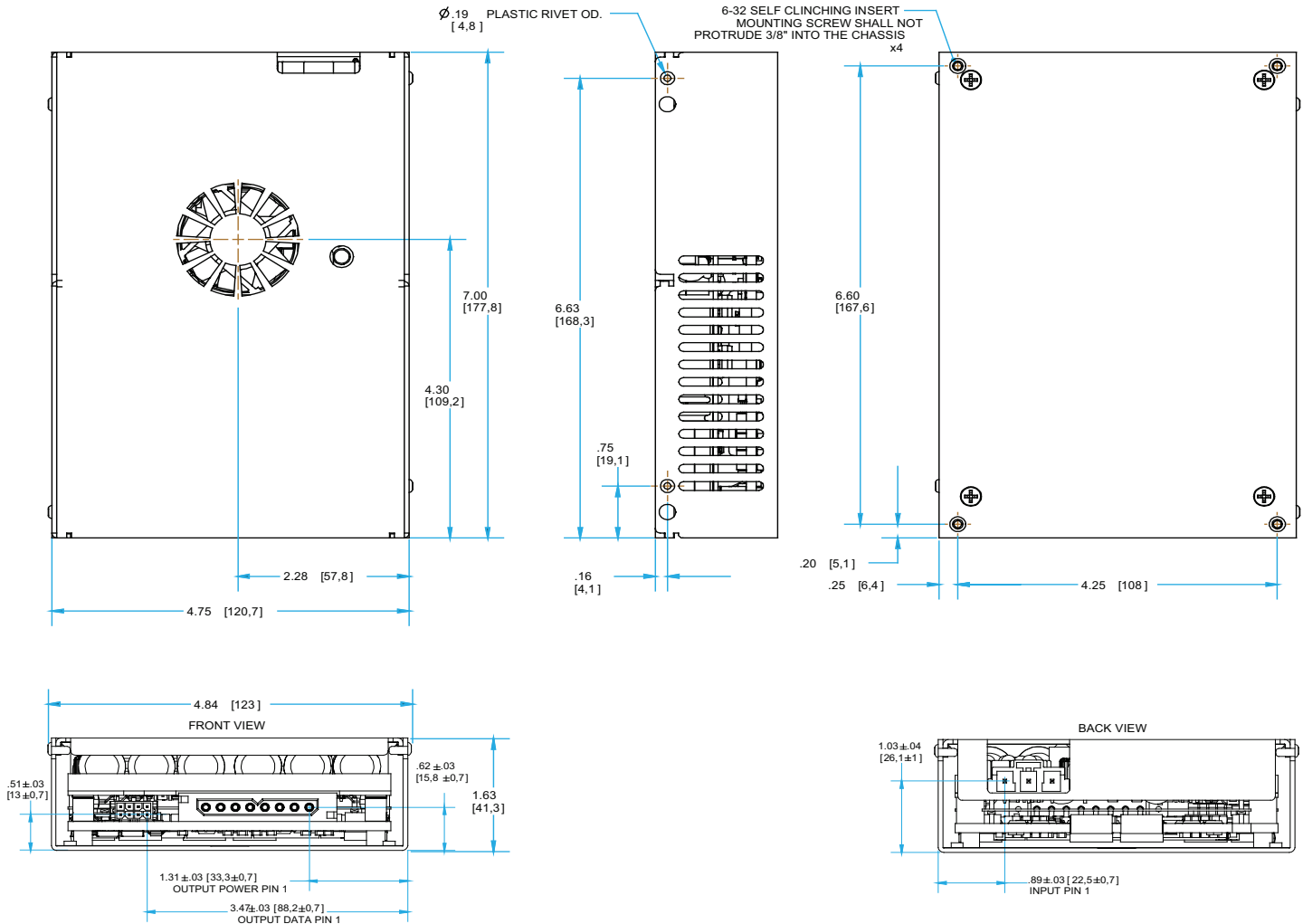


Figure 12: Rated output power vs Input AC Voltage.

### MECHANICAL DRAWINGS



### NOTES

1. Recommended screw tightening torque of 6in.. lbs.
2. Undimensioned components are shown for visual reference only
3. All dimensions in inches [mm]  
 Tolerances: x.xx in ± 0.02  
 x.xxx in ± 0.010





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 DC Output: 12/15/24/28/48 V Semi-reg.  
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## INSTALLATION INSTRUCTIONS

**GENERAL:** ACuQor power supplies are intended for use as components in medical and industrial equipment. ACuQor units must be properly installed within end use equipment before they can be safely applied as described in this document. The suitability of the ACuQor/equipment combination must be verified through end product investigation.

**MOUNTING:** Refer to the Mechanical Drawings section. ACuQor units are provided with threaded stainless-steel stand-offs or inserts for mounting. This mounting hardware is internally connected to the input connector protective-earth terminal for functional-earth EMC control. Any orientation (vertical, horizontal, etc.) may be used. Adequate air space should be provided over the fan intake (top) and exhaust (sides) to allow for exchange of cooling air. ACuQor is designed for a pollution degree 2 environment. A minimum of 5 mm electrical clearance should be allowed from the connector ends of encased models.

**INPUT:** Refer to the Connector Details section for input connector wiring. ACuQor products require a single phase AC power source of 100-240V 50/60Hz nominal. Refer to nameplate label for input current ratings. A protective-earth connection is also required. Minimum wire size of 14 AWG (2.5mm<sup>2</sup>) is recommended. Both sides of the AC line are internally fused (see table for specific models). These fuses are not user replaceable.

**OUTPUT:** Refer to the Connector Details section for output connector wiring and signal I/O functionality. Refer to nameplate label for output current ratings. Main DC output (Vout+, Vout-) pins should use 12 AWG (4.0mm<sup>2</sup>) wire size. Individual main output pins should not be loaded to more than 30 A. For currents greater than 30 A, multiple main output pins/wires must be used in parallel. All signal I/O pins are referenced to Vout-.

**EMC:** ACuQor products have been tested to the EMC specifications listed in the section of this datasheet titled Electrical Characteristics, on page two. However, end use equipment must be tested to verify EMC compliance.

**PATIENT CONTACT:** ACuQor models include versions designed for B, BF and CF patient contact application per IEC60601-1. The BF and CF ACuQor models provide reinforced insulation at the DC output voltage level and basic insulation at the 240 Vac level from output to protective-earth. Note that equipment and wiring may add to system leakage currents so that the end product must be tested for compliance. Refer to the Electrical Characteristics section for typical ACuQor input and output leakage currents. In addition, ACuQor defibrillation rated models comply with the minimum output to protective-earth creepage/clearance requirement and defibrillator pulse test of IEC60601-1.

**HIPOT TESTING:** ACuQor products are rated for Hipot testing levels of 1500 Vac input to protective-earth, 1500 Vac output to protective-earth, and 4000 Vac input to output. When performing the 4000 Vac input to output test, the test voltage must be balanced evenly 2000 Vac input and output to protective-earth. Two oppositely phased test voltage sources or a single test voltage source with external balancing impedances (capacitors) may be used to prevent overstressing input or output to protective-earth insulation per IEC60601-1 2005 sub clause 8.8.1 and IEC60601-1 1990 sub clause 20.4.

**CONDUCTIVE COOLING:** This product requires supplemental conductive cooling through its case to maintain the rated output power. The case should be mounted to a system chassis or heat sink with a thermally conductive interface material and kept at 50°C maximum to maintain full power rating of the product. For detailed applications assistance, consult Applications Engineering through the sales channel.

MODEL	Input Fuses (in Both AC Lines)	Fuses Total
AQ0800	Cooper Bussmann 20A 250V GBB-20	2
AQ1100	Cooper Bussmann 20A 250V GBB-20	2
AQ1400	Cooper Bussmann 20A 250V GBB-20	2

Table 2: AC line fuses for specific ACuQor Medical Models





**PART NUMBERING SYSTEM**

The part numbering system for SynQor’s ACuQor AC/DC power supplies follows the format shown in the table below. Not all combinations make valid part numbers, please contact SynQor for availability.

Family	Output Power	Grade	Range	Output Voltage	Package Type	Thermal Design	Options
AQ: ACuQor series of AC-DC semi-regulated output power supplies	0800: 800 W 1100: 1100 W 1400: 1400 W	M: (Medical)	4: 4th Generation EMC Universal (85-264 VRMS)	12: 12 V 15: 15 V 24: 24 V 28: 28 V 48: 48 V	G: (5"x7")	C: Encased	Medical Grade: BF: BF isolation rating CF: CF isolation rating CFD: CF isolation rating defibrillator proof

Example: AQ1400M424GCBF

**ACCESSORIES**

SynQor offers a series of assemblies that can be ordered according to the table below. Mechanical drawings for these accessories are available for download in pdf format from the SynQor website.

Part Number	Description
<b>AQ-CBL-INPUT1CG</b>	Input mating cable with pre-stripped wire ends (36" long).
<b>AQ-CBL-OUT1CDG</b>	Output mating cables with pre-stripped wire ends (18" long).

**APPLICATION NOTES**

A variety of application notes and technical white papers can be downloaded in pdf format from the SynQor website.

- [Online Application Notes](#)
- [Online Library of Technical White Papers](#)
- [SynQor website.](#)

**Contact SynQor for further information and to order:**

Phone: 978-849-0600 Toll Free: 888-567-9596 Fax: 978-849-0602

E-mail: [power@synqor.com](mailto:power@synqor.com) Web: [www.synqor.com](http://www.synqor.com)

Address: 155 Swanson Road, Boxborough, MA 01719 USA

**WARRANTY**

SynQor offers a two (2) year limited warranty. Complete warranty information is listed on our website or is available upon request from SynQor.

**PATENTS**

SynQor holds numerous U.S. patents, one or more of which apply to most of its power conversion products. Any that apply to the product(s) listed in this document are identified by markings on the product(s) or on internal components of the product(s) in accordance with U.S. patent laws. SynQor’s patents include the following:

- 7,050,309    7,765,687    7,787,261
- 8,149,597    8,644,027