



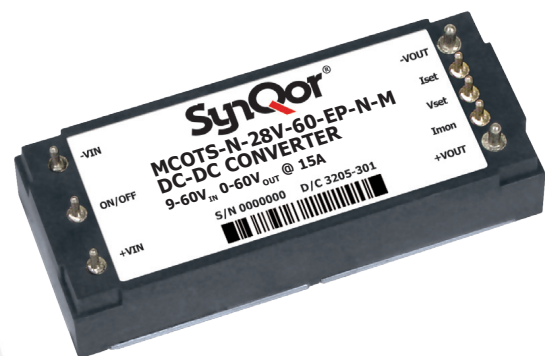
MCOTS-N-28V-60-EP
Single Output
Eighth-brick

Military COTS Non-Isolated DC-DC Converters

| | | | | |
|----------------------------------|--------------------------|-----------------------|-------------------------|--|
| 9-60V Continuous Input | 0 - 60V Output | 15A Current | Non- Isolated | Eighth-brick DC-DC Converter |
|----------------------------------|--------------------------|-----------------------|-------------------------|--|

The MCOTS NiQor® eighth-brick dc-dc converter is a non-isolated buck-boost regulator, which employs synchronous rectification to achieve extremely high conversion efficiency. The High Input Voltage MCOTS NiQor Brick family of converters can be used in traditional DPA (distributed power architecture) systems or provide a regulated output voltage from a battery source or other variable voltage source. The MCOTS NiQor Brick family can be configured to Buck the input voltage down to a lower voltage or Boost the input voltage up to a higher voltage using a single external resistor. The module is RoHS 6/6 compliant (see last page).

*Mil***COTS™**



Designed and manufactured in the USA.

Operational Features

- High efficiency, 96% at full rated load current
- Delivers up to 15A of output current
- Input Voltage Range: 9-60Vdc
- Output Voltage Range: 0 - 60V (negative output is possible)
- Extensive on-board input and output filtering
- No minimum load requirement means no preload resistors required
- Adjustable current limit with current monitor

Protection Features

- Input under-voltage lockout protects the converter at low input voltage conditions
- Over-current shutdown protects converter from excessive load current or short circuits
- Input/output over-voltage protection protects load and regulator from damaging voltages
- Thermal shutdown protects converter from abnormal environmental conditions

Screening/Qualification

- AS9100 and ISO 9001 certified facility
- Qualified to MIL-STD-810
- Available with S-Grade or M-Grade screening
- Pre-cap inspection per IPC-A-610, Class III
- Temperature cycling per MIL-STD-883, Method 1010, Condition B, 10 cycles
- Burn-In at 100 °C baseplate temperature
- Final visual inspection per MIL-STD-883, Method 2009
- Full component traceability

Control Features

- On/Off control
- Output voltage trim permits custom voltages
- Settable current limit
- Output voltage trim range of 0V - 60V

Mechanical Features

- Industry standard eighth-brick pin-out configuration
- Standard size: .99" x 2.39" (25 x 60.6 mm)
- Total height only 0.500" (12.7 mm), permits better airflow and smaller card pitch

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MCOTS-N-28V-60-EP

Output: 0 - 60V

Current: 15A

MCOTS-N-28V-60-EP Electrical Characteristics

Ta = 25 °C, airflow rate = 300 LFM, Vin = 28 V dc unless otherwise noted; full operating temperature range is -55 °C to +100 °C baseplate temperature with appropriate power derating. Specifications subject to change without notice.

| Parameter | Vout | Min. | Typ. | Max. | Units | Notes & Conditions |
|---|------|----------------------------|------------|------|-------|--|
| ABSOLUTE MAXIMUM RATINGS | | | | | | |
| Input Voltage | | | | | | |
| Non-Operating | All | -1 | | 80 | V | Continuous |
| Operating | All | | | 60 | V | Continuous |
| Isolation Voltage | | | | | | |
| Input to Baseplate | | | | 1150 | Vdc | |
| Output to Baseplate | | | | 1150 | Vdc | |
| Storage Temperature | All | -65 | | 125 | °C | |
| Voltage at ON/OFF input pin | All | 0 | | 5.5 | V | |
| Voltage at Vset and Iset Pins | | -0.2 | | 3.5 | V | Note 1 |
| RECOMMENDED OPERATING CONDITIONS | | | | | | |
| Input Voltage Range | All | 9 | | 60 | V | Turn on at 10V |
| Input Fuse Rating | All | | | 25 | A | Fast blow external fuse recommended |
| Input Current | | | | 15 | A | Input current max equals output rated current |
| External Input Capacitance | 28 | 470 | | | µF | ESR > 50 mΩ See Note 2 |
| Output Voltage | All | 0 | | 60 | V | |
| Output Current | All | 0 | | 15 | A | Input voltage dependent |
| INPUT CHARACTERISTICS | | | | | | |
| Input Under-Voltage Lockout | | | | | | |
| Turn-On Voltage Threshold | All | 9.2 | 9.5 | 10 | V | |
| Turn-Off Voltage Threshold | All | 5.1 | 5.6 | 6.1 | V | |
| Lockout Hysteresis | All | | 4.0 | | V | |
| Input Current Limit | All | | | 18.0 | A | |
| No-Load Input Current | 12 | | 115 | | mA | |
| " | 28 | | 115 | | mA | |
| " | 48 | | 210 | | mA | |
| Disabled Input Current | All | | 0.8 | | mA | |
| Input Filter Components Value (L\C) | All | | 0.68\33.0 | | µH\µF | |
| OUTPUT CHARACTERISTICS | | | | | | |
| Output Voltage Range | All | 0 | | 60 | V | Set by Vset resistor |
| Operating Output Current Range | All | 0 | | 15 | A | |
| Output Voltage Regulation | | | | | | |
| Load Regulation | All | -2%*Vout*Iout/Imax | | | | |
| Total Output Voltage Range | All | ±100mV ±2%*Vout + Load Reg | | | | Between Sense pins, over sample, line, load, temp. & life. |
| Output Voltage Ripple and Noise (pk-pk/28Vin) | 12 | | 100 | | mV | 28 Vin Full Load; 100uF; 20 MHz b.w. |
| " | 28 | | 300 | | mV | " |
| " | 48 | | 200 | | mV | " |
| Output DC Over Current limit | All | | 18.0 | | A | Effective on input, output condition |
| External Output Capacitance | All | 100 | | | µF | ESR > 1 mΩ |
| Output Filter Components (C\L) | All | | 36.3\ 0.68 | | µF\µH | |
| Reverse Current | All | | 1 | | µA | Disabled |
| DYNAMIC CHARACTERISTICS | | | | | | |
| Output Voltage during Current Transient | | | | | | |
| For a Step Change in Output Current | 12 | | 700 | | mV | (0.1 A/µs); 50%-75%-50% Iout max |
| Settling Time | 12 | | 300 | | us | To within 1.5% Vout nom. |
| For a Step Change in Output Current | 48 | | 1000 | | mV | (0.1 A/µs); 50%-75%-50% Iout max |
| Settling Time | 48 | | 700 | | us | To within 1.5% Vout nom. |
| Turn on Transient | | | | | | |
| Startup delay | All | | 2 | | ms | Resistive load |
| Rise Rate | All | | 1.6 | | V/ms | " |
| Output Voltage Overshoot | All | | 0 | | V | " |



MCOTS-N-28V-60-EP

Output: 0 - 60V

Current: 15A

MCOTS-N-28V-60-EP Electrical Characteristics (continued)

Ta = 25 °C, airflow rate = 300 LFM, Vin = 28 V dc unless otherwise noted; full operating temperature range is -55 °C to +100 °C baseplate temperature with appropriate power derating. Specifications subject to change without notice.

| Parameter | Vout | Min. | Typ. | Max. | Units | Notes & Conditions |
|--|------|------|------|------|----------------------|--|
| EFFICIENCY | | | | | | |
| 100% Load; 24 Vin | 12 | | 94 | | % | |
| 100% Load; 48 Vin | 24 | | 95 | | % | |
| 100% Load; 12 Vin | 48 | | 91 | | % | |
| 50% Load; 24 Vin | 12 | | 94 | | % | |
| 50% Load; 48 Vin | 24 | | 95 | | % | |
| 50% Load; 12 Vin | 48 | | 91 | | % | |
| FEATURE CHARACTERISTICS | | | | | | |
| Switching Frequency | All | 240 | 250 | 260 | KHz | |
| On/Off, Negative (N) Logic | | | | | | See REMOTE ON/OFF: in CONTROL FEATURES |
| Off-State Threshold Voltage | All | | 1.4 | 1.5 | V | |
| On-State Threshold Voltage | All | 1.0 | 1.1 | | V | |
| Threshold Hysteresis | All | | 0.3 | | V | |
| Pin Pull-Up Voltage | All | | 5.0 | | V | |
| Pin Pull-Up Resistance | All | | 25 | | kΩ | |
| Output Voltage Setpoint | | | | | | See OUTPUT VOLTAGE SETPOINT: in CONTROL FEATURES |
| Pin Pull-Up Voltage | All | | 2.5 | | V | |
| Pin Pull-Up Resistance | All | | 10.9 | | kΩ | |
| Output Voltage Setpoint Range | All | 0 | | 60 | V | |
| Output Over-Voltage Shutdown | All | | 65 | | V | Fixed - Does not vary with output setpoint |
| Output Current Setpoint | | | | | | See OUTPUT CURRENT SETPOINT: in CONTROL FEATURES |
| Pin Pull-Up Voltage | All | | 2.5 | | V | |
| Pin Pull-Up Resistance | All | | 10 | | kΩ | |
| Output Current Setpoint Range | All | 0 | | 15 | A | |
| Input/Output Current Limit | All | 16 | 18 | 20 | A | |
| Imon | | | | | | |
| Pin Voltage at No Load | All | | 0.2 | | V | |
| Pin Voltage at Full Load (Imax) | All | | 2.2 | | V | |
| Pin Output Resistance | All | | 2.5 | | kΩ | |
| Over-Temperature Shutdown | All | | 115 | | °C | Average PCB Temperature |
| Over-Temperature Shutdown Restart Hysteresis | All | | 15 | | °C | |
| RELIABILITY CHARACTERISTICS | | | | | | |
| Calculated MTBF (TR-NWT-000332; Telcordia) | All | | 3.6 | | 10 ⁶ Hrs. | 70 °C Tbaseplate |
| Calculated MTBF (MIL-HDBK-217F; MIL-217) | All | | 3.2 | | 10 ⁶ Hrs. | 70 °C Tbaseplate |
| TEMP LIMITS FOR POWER DERATING | | | | | | |
| Semiconductor Junction Temperature | All | | | 125 | °C | Package rated to 150 °C |
| Board Temperature | All | | | 125 | °C | UL rated max operating temp 130 °C |
| Baseplate Temperature | All | | | 100 | °C | |

Note 1: All control signals are referenced to -Vout pin.

Note 2: Input capacitance and ESR of input capacitance dictated by input stability requirements. For Vin << Nom Vin and/or Vout >> Nom Vout, consult SynQor Field Applications.

Please see SynQor Application Note: http://www.synqor.com/documents/appnote/appnt_System_Instability.pdf



Technical Charts

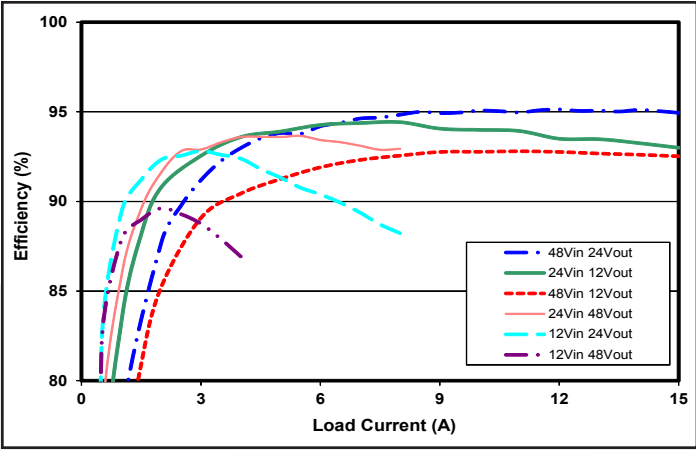


Figure 1: Efficiency at different output voltages vs. load current for different input voltages at 25°C.

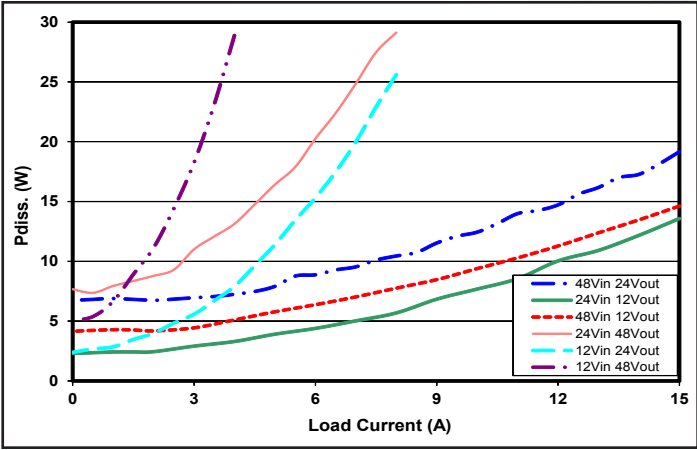


Figure 2: Power dissipation at different output voltages vs. load current for different input voltages at 25°C.

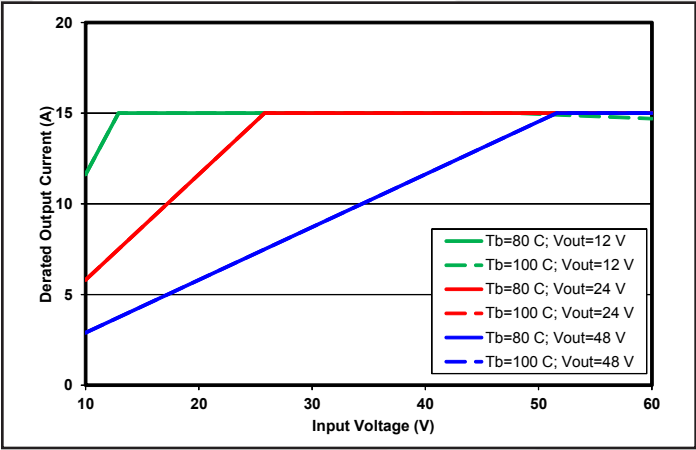


Figure 3: Maximum output power derating curve with a controlled baseplate temperature of 80°C and 100°C vs. Input voltage.

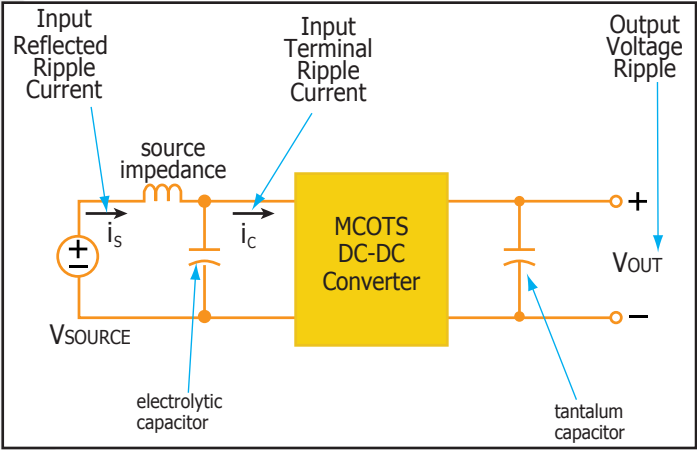


Figure 4: Test set-up diagram showing measurement points for Input Terminal Ripple Current (Fig 5) and Output Voltage Ripple (Fig 6).

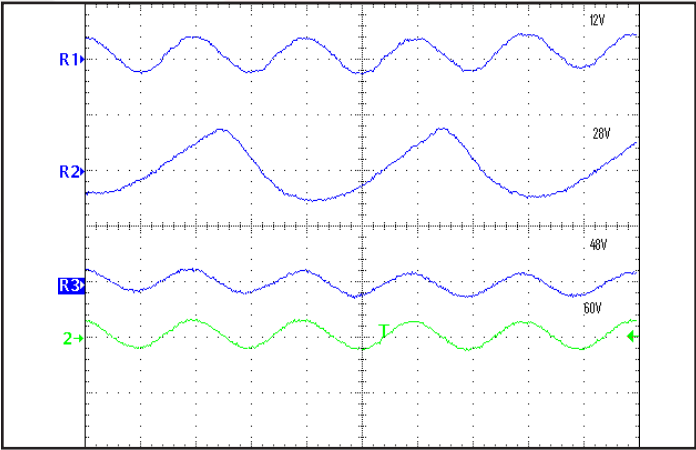


Figure 5: Input Terminal Ripple Current at 28V input and rated load current (500mA/div). Load capacitance: 100uF electrolytic cap. Bandwidth: 20MHz, (2uS/div). See Figure 4

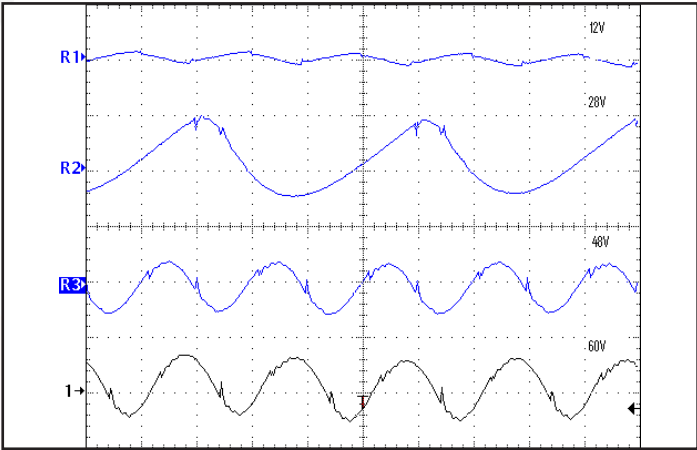


Figure 6: Output Voltage Ripple at 28V input and rated load current (200mV/div). Load capacitance: 100uF electrolytic cap. Bandwidth: 20MHz, (2uS/div). See Figure 4.



Technical Charts

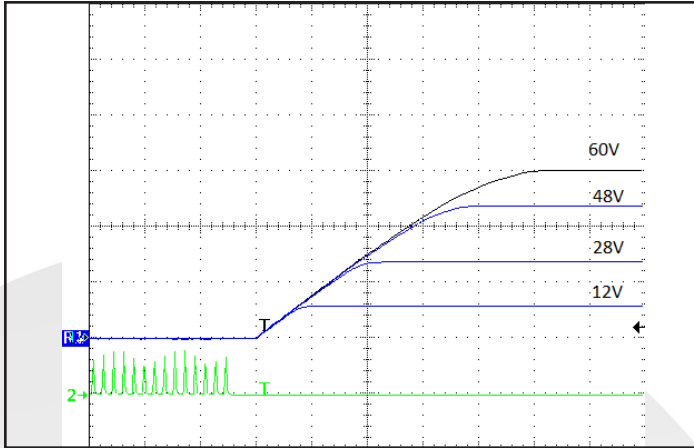


Figure 7: Turn-on transient at 28V input; full load (10ms/div). Top Traces: Vout (20V/div). Bottom Trace: ON/OFF input (5V/div)

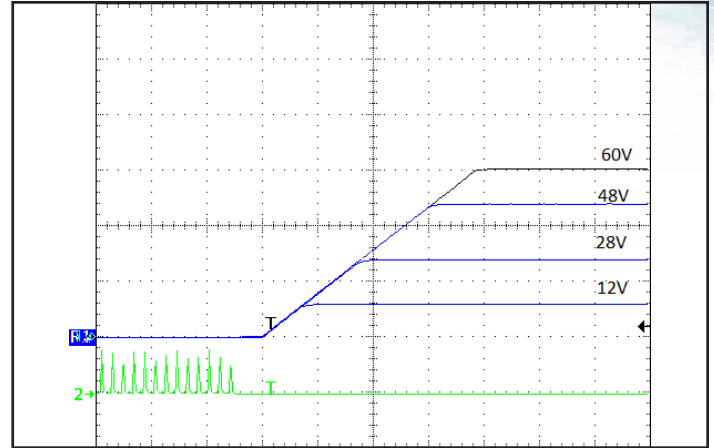


Figure 8: Turn-on transient at 28V input; zero load (10ms/div). Top Traces: Vout (20V/div). Bottom Trace: ON/OFF input (5V/div)

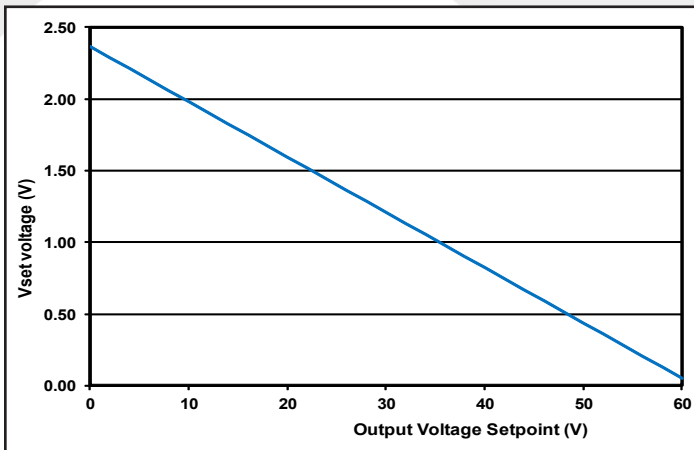


Figure 9: Vset pin voltage vs. Output Voltage Setpoint.

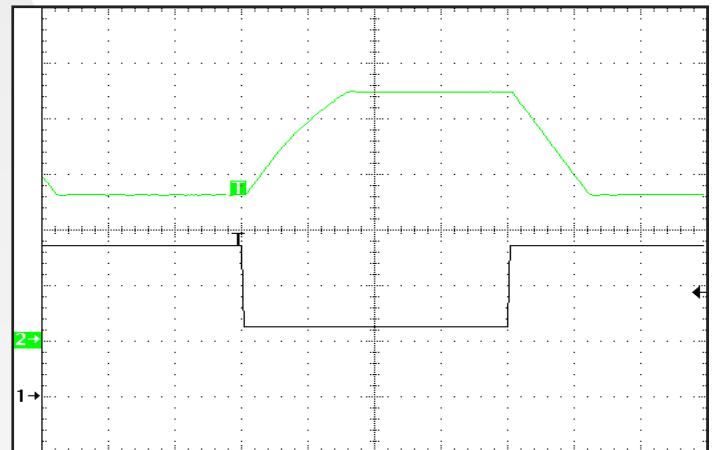


Figure 10: Output Voltage vs. Vset pin voltage dynamics; 28Vin, 10A out (5mS/div). Bottom trace: Vset pin voltage (500mV/div). Top trace: Output Voltage (10V/div).

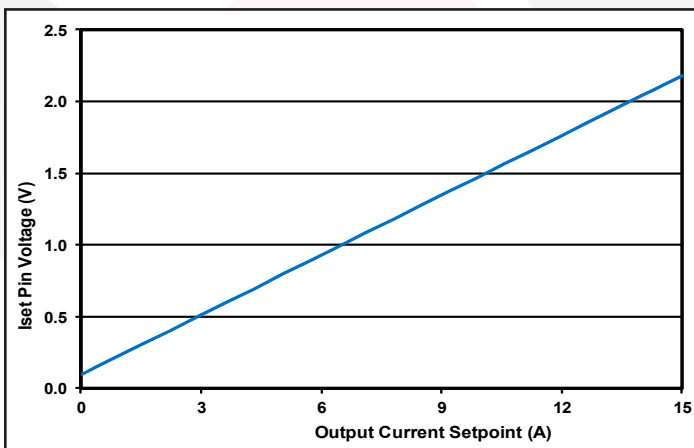


Figure 11: Iset pin voltage vs. Output Current Limit Setpoint.

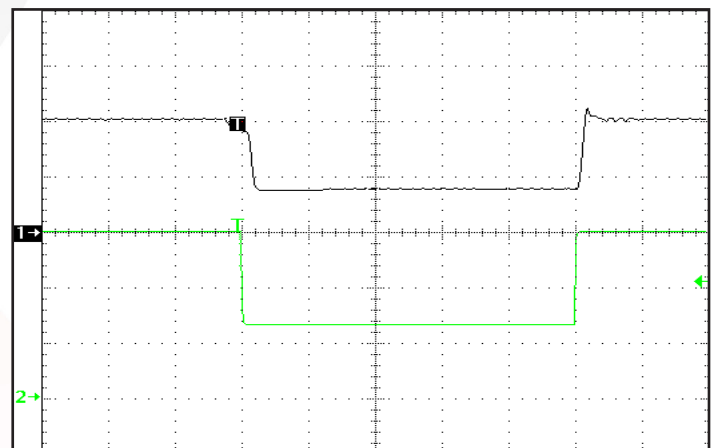


Figure 12: Output Current vs Iset pin voltage dynamics; 28Vin 5Vout (5mS/div). Top Trace: Output Current (5A/div). Bottom Trace: Iset pin voltage (500mV/div).



Technical Charts

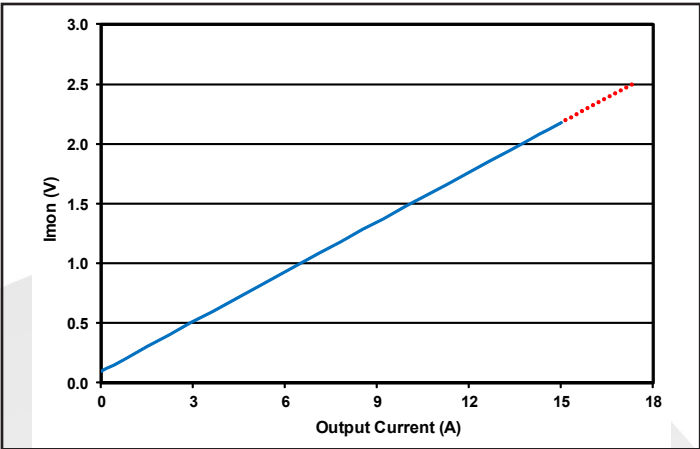


Figure 13: Imon pin Voltage vs. Output Load Current.

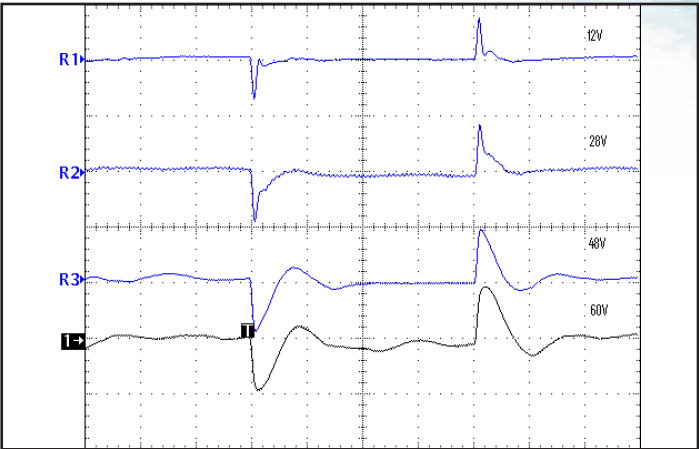


Figure 14: Output voltage response for 28V input; 12V, 28V, 48V, 60V output to step change in load current (50%-75%-50% of Iout max; di/dt=0.1A/uS). Load cap: 100uF electrolytic cap, Vout (1V/div); (500uS/div)

STANDARDS COMPLIANCE

| Parameter | Notes & Conditions |
|--|--------------------|
| STANDARDS COMPLIANCE | |
| UL 62368-1 | |
| EN 62368-1 | |
| CAN/CSA-C22.2 No. 60950-1 | |
| Note: An external input fuse must always be used to meet these safety requirements. | |
| Contact SynQor for official safety certificates on new releases or download from the SynQor website. | |



Application Section

BASIC OPERATION AND FEATURES

This converter consists of integrated buck and boost converters, both controlled simultaneously by a digital controller. It automatically changes operating mode (buck mode or boost) when the line voltage or output set point changes. Very high efficiency is maintained over wide input and output ranges by shifting operational modes and use of synchronous rectifiers.

The converter runs at a fixed frequency with a predictable EMI performance.

This eighth-brick converter uses the industry standard footprint and pin-out configuration. A typical V-I characteristic, with Vsetpoint=40V and Isetpoint=10A, when operating from Vin=20V, is shown in Figure A.

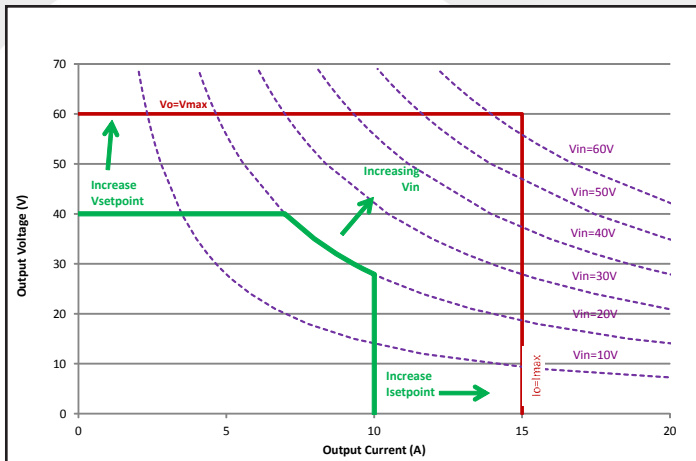


Figure A: V-I characteristics of MCOTS-N

CONTROL FEATURES

REMOTE ON/OFF: Only Negative On/Off logic is available in the converter series: logic high at the input turns the converter Off while a logic low turns in On. Timing of this is shown in Figures 7, 8. A high level can be driven to any voltage between 1.5V and 3.3V, or simply left floating as the unit contains an internal 25KΩ pull-up to 5.0V. The pin can be pulled low (to Vout-) by an optocoupler, an open-source/drain transistor or wired permanently to Vout-. To provide noise immunity the input has 0.3V of hysteresis.

Multiple units that have a common Vout- connection can be controlled by the same On/Off signal, but it is recommended that a small schottky diode be added to each input as shown in Figure B.

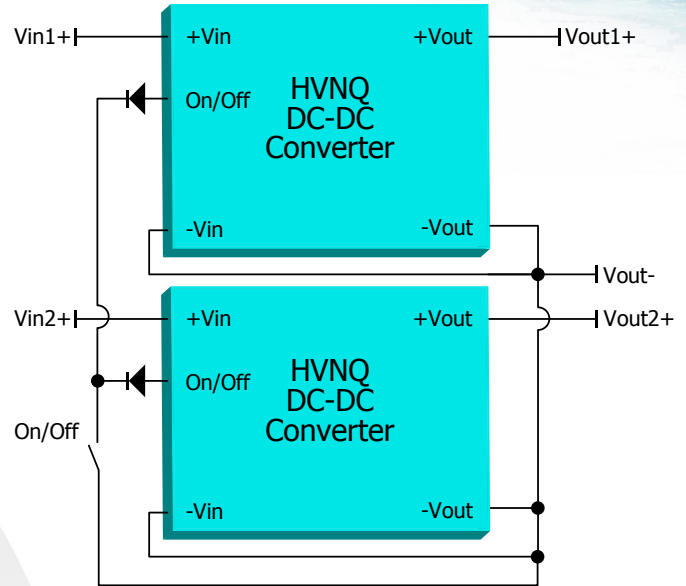


Figure B: Schematic for ON/OFF connection with multiple units

OUTPUT VOLTAGE SETPOINT: The output voltage can be programmed to any voltage between 0 V dc and Vmax by connecting one resistor between the Vset pin (6) and Vout- (4); See Figure C. For a desired output voltage, the value of the resistor should be:

$$R_{vset}(V_{set}) = \left[\left(\frac{11830 \times V_{max}}{V_{set} + 0.058 \times V_{max}} \right) - 10912 \right] (\Omega)$$



Application Section

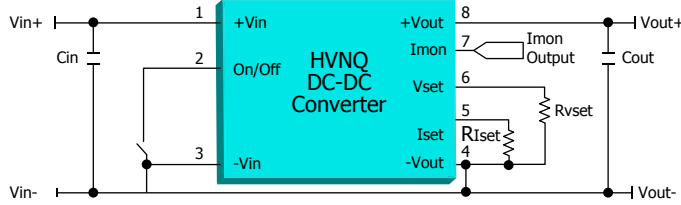


Figure C: Schematic for V_{set} and I_{set} connections

Alternatively, the V_{set} pin can be driven from an external voltage source: Undriven, this pin floats at 2.5V which sets the output to 0V. See Figure 10 for the large scale dynamics of this input.

$$V_{vset}(V_{set}) = 2.366 - 2.316 \left(\frac{V_{set}}{V_{max}} \right) (V)$$

See Figure 9

where:

V_{set} = desired output voltage setpoint

V_{max} = maximum rated output voltage (60V)

OUTPUT CURRENT SETPOINT: The maximum output current (effectively the current limit) can be reduced to any value between 0 and I_{max} by connecting one resistor between the I_{set} pin (5) and V_{out-} (4); see Figure C. The value of the resistor should be:

$$R_{Iset}(I_{set}) = \left[\left(\frac{0.0469 I_{max} + I_{set}}{1.153 I_{max} - I_{set}} \right) * 10200 - 10 \right] (\Omega)$$

Alternatively, the I_{set} pin can be driven from an external voltage source:

$$V_{iset}(I_{set}) = (0.0953 + 2.085 * I_{set}/I_{max}) V$$

where:

I_{set} = desired output current setpoint

I_{max} = maximum rated output current (15A)

Undriven, the I_{set} pin floats to 2.5V which sets the current limit at its nominal value of $115\% * I_{max}$. See Figure 12 for the large signal dynamics of this control.

PROTECTION FEATURES

Input Under-Voltage Lockout: The converter is designed to turn off when the input voltage is too low, helping avoid an input system instability problem, described in more detail in the application note titled "Input System Instability". The lockout circuitry is a comparator with DC hysteresis. When the input voltage is rising, it must exceed the typical Turn-On Voltage Threshold value (listed on the specification page) before the converter will turn on. Once the converter is on, the input voltage must fall below the typical Turn-Off Voltage Threshold value before the converter will turn off.

Output Current Shutdown: To provide protection in an output short condition, the unit is equipped with internal short circuit protection. When the short-circuit protection is triggered, the converter shuts down and then waits an inhibit time ($\sim 100ms$), after which it tries to turn on again. If the short condition remains, the current limit circuit will limit the output current. The unit will return to normal operation once the fault condition is removed.

Internal Over-Voltage Protection: To fully protect from excessive output voltage, the unit contains an output over-voltage shutdown that is fixed at $\sim 110\%$ of V_{max} . If this limit is reached, the converter shuts down and then waits an inhibit time ($\sim 100ms$), after which it restarts.

Over-Temperature Shutdown: Two sensors in the module monitor the temperature of both the buck and boost sections. When the temperature at either sensor exceeds the Over Temperature Shutdown value, the converter is disabled. It will restart normally when it then cools by the amount of the Over-Temperature Shutdown Hysteresis.



Application Section

APPLICATION CONSIDERATIONS

Input filtering: These modules should be connected to a low-impedance source. A highly inductive source can affect the stability of the module. An input capacitor must be placed adjacent to the input pins of the module to minimize input ripple voltage and ensure stability. See SynQor's application note titled Input System Stability for guidance on selecting appropriate input filter elements.

http://www.synqor.com/documents/appnotes/appnt_System_Instability.pdf

Output capacitance: An output capacitor of at least 100uF with an ESR of ~50mOhms is recommended to damp the resonance of the output filter. More capacitance can be added to improve dynamic response to load variation; there is not upper limit on the value of the output capacitance. Very large output capacitors may slow the converter's start up time due to the current required to charge them being limited by current limit or Isetpoint.

Current limit: Available current is limited by maximum output current in buck mode ($V_{in} > V_{out}$), and by maximum input current in boost mode ($V_{in} < V_{out}$).

for $V_{in} > V_{out}$

$$I_{limit} = 1.12 \times I_{max} \text{ (Amps)}$$

for $V_{in} < V_{out}$

where I_{max} = Maximum rated output current

$$I_{limit} = 1.12 \times I_{max} \left(\frac{V_{in}}{V_{out}} \right) \text{ (Amps)}$$

Generating Negative output voltage (inversion):

The circuit shown in Figure D can be used to generate a negative output voltage from a positive input.

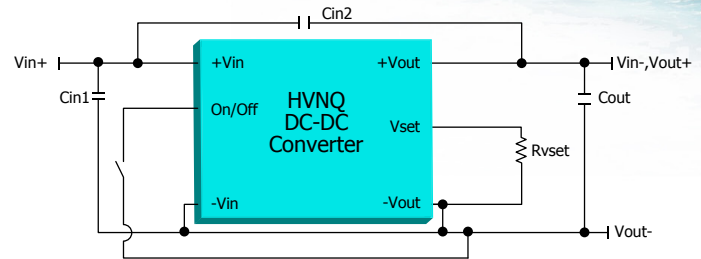


Figure D: Negative output setup

Note that all control signals are referenced to V_{out-} .



Application Section

Thermal Consideration: The maximum operating baseplate temperature, T_B , is 100 °C. Refer to the Thermal Derating Curves in the Technical Figures section to see the available output current at baseplate temperatures below 100 °C.

$$P_{\text{diss}}^{\text{max}} = \frac{T_B - T_A}{R_{\text{THBA}}}$$

A power derating curve can be calculated for any heatsink that is attached to the base-plate of the converter. It is only necessary to determine the thermal resistance, R_{THBA} , of the chosen heatsink between the baseplate and the ambient air for a given airflow rate. This information is usually available from the heatsink vendor. The following formula can be used to determine heatsink vendor. the maximum power the converter can dissipate for a given thermal condition if its base-plate is to be no higher than 100 °C.

This value of maximum power dissipation can then be used in conjunction with the data shown in the Power Dissipation Curves in the Technical Figures section to determine the maximum load current (and power) that the converter can deliver in the given thermal condition. For convenience, Thermal Derating Curves are provided in the Technical Figures section.

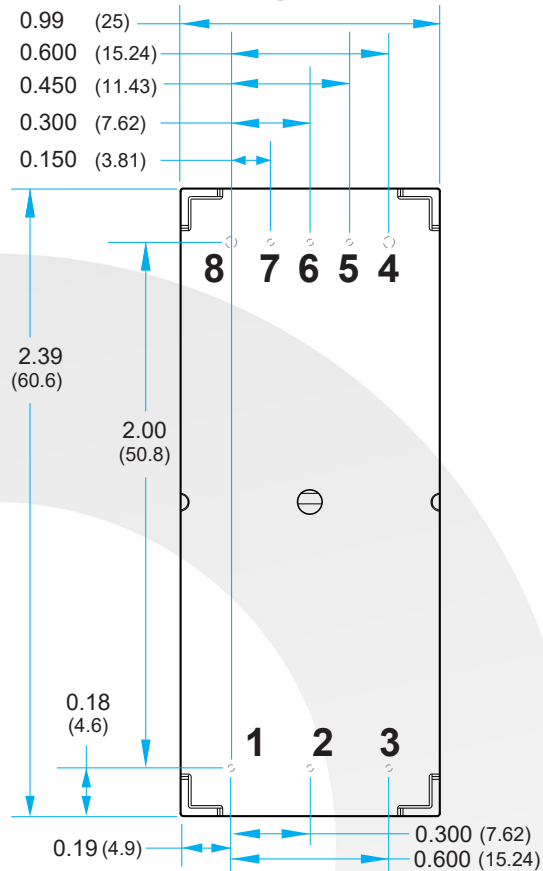


MCOTS-N-28V-60-EP

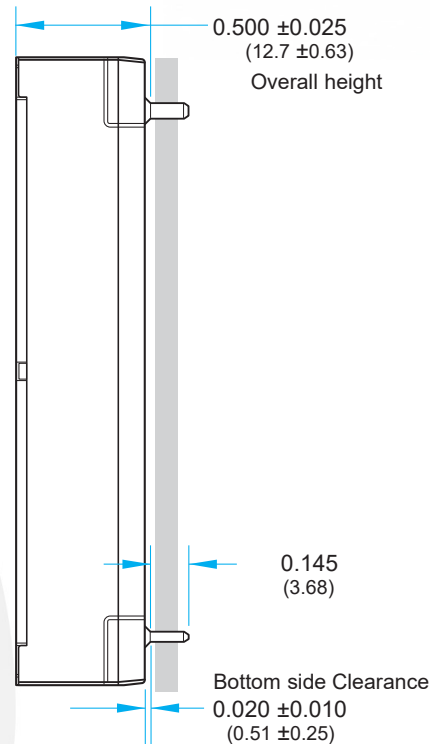
Output: 0 - 60V

Current: 15A

Standard Mechanical Diagram



Top View



Side View

NOTES

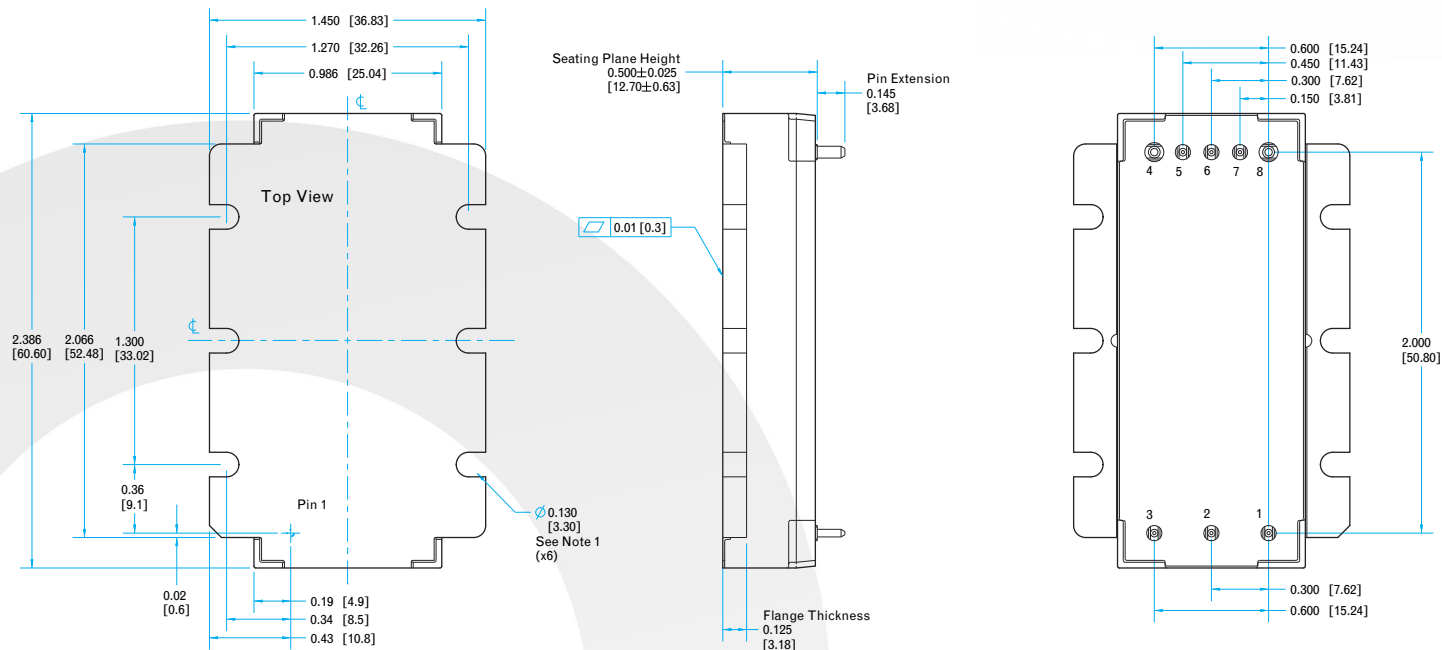
- 1)BASEPLATE FLATNESS TOLERANCE IS 0.004" (.10mm) TIR FOR SURFACE
- 2)PINS 1-3, 5-7 ARE 0.040" (1.02mm) DIA. WITH 0.080" (2.03mm) DIA. STANDOFF SHOULDERS
- 3)PINS 4 AND 8 ARE 0.062" (1.57mm) DIA. WITH 0.100" (2.54mm) DIA. STANDOFF SHOULDERS
- 4)ALL PINS: MATERIAL: COPPER ALLOY
FINISH: MATTE TIN OVER NICKEL PLATE
- 5)UNDIMENSIONED COMPONENTS ARE SHOWN FOR VISUAL REFERENCE ONLY
- 6)ALL DIMENSIONS IN INCHES(mm)
TOLERANCES: X.XXIN +/-0.02 (X.Xmm +/-0.5mm)
X.XXXIN +/-0.010 (X.XXmm +/-0.25mm)
- 7)WEIGHT: 1.7oz (48g) TYPICAL
- 8)WORKMANSHIP: MEETS OR EXCEEDS IPC-A-610 CLASS II

PIN DESIGNATIONS

| Pin | Label | Function |
|-----|--------|---|
| 1 | +VIN | Positive Supply Input |
| 2 | ON/OFF | Input to enable/disable the converter, TTL |
| 3 | -VIN | Negative Supply Input, internally connected to Pin 4 |
| 4 | -VOUT | Negative Supply Output, internally connected to Pin 3 |
| 5 | Iset | Input to set the maximum output current. |
| 6 | Vset | Input to set the maximum output voltage. |
| 7 | Imon | Imon |
| 8 | +VOUT | Positive Power Output |



Flanged Mechanical Diagram



NOTES

- 1) Applied torque per screw should not exceed 6in-lb (0.7Nm).
- 2) Baseplate flatness tolerance is 0.01" (.2mm) TIR for surface.
- 3) Pins 1-3, 5-7 are 0.040" (1.02mm) diameter, with 0.080" (2.03mm) diameter standoff shoulders.
- 4) Pins 4 and 8 are 0.062" (1.57 mm) diameter with 0.100" (2.54 mm) diameter standoff shoulders.
- 5) All Pins: Material - Copper Alloy- Finish (RoHS 6/6)
- Matte Tin over Nickel plate
- 6) Weight: 1.9 oz (53g) Typical
- 7) All dimensions in inches (mm)
Tolerances: x.xx +/-0.02 in. (x.x +/-0.5mm)
x.xxx +/-0.010 in. (x.xx +/-0.25mm)
- 8) Workmanship: Meets or exceeds IPC-A-610 Class II
- 9) Recommended pin length is 0.03" (0.76mm) greater than the PCB thickness.
- 10) A thermal interface material is required to assure proper heat transfer from the flanged baseplate to the cooling surface. Thermal grease may be used, or materials such as Thermalloy's Grafoil or Bergquist HiFlow and Softflow. Other similar products are available from many heatsink manufacturers.

PIN DESIGNATIONS

| Pin | Label | Function |
|-----|--------|---|
| 1 | +VIN | Positive Supply Input |
| 2 | ON/OFF | Input to enable/disable the converter, TTL |
| 3 | -VIN | Negative Supply Input, internally connected to Pin 4 |
| 4 | -VOUT | Negative Supply Output, internally connected to Pin 3 |
| 5 | Iset | Input to set the maximum output current. |
| 6 | Vset | Input to set the maximum output voltage. |
| 7 | Imon | Imon |
| 8 | +VOUT | Positive Power Output |



MCOTS-N-28V-60-EP
Output: 0 - 60V
Current: 15A

Qualifications & Screening

Mil-COTS Qualification

| Test Name | Details | # Tested (# Failed) | Consistent with MIL-STD-883F Method |
|---------------------|--|------------------------|--|
| Life Testing | Visual, mechanical and electrical testing before, during and after 1000 hour burn-in @ full load | 15 (0) | Method 1005.8 |
| Shock-Vibration | Visual, mechanical and electrical testing before, during and after shock and vibration tests | 5 (0) | MIL-STD-202, Methods 201A & 213B |
| Humidity | +85 °C, 95% RH, 1000 hours, 2 minutes on / 6 hours off | 8 (0) | Method 1004.7 |
| Temperature Cycling | 500 cycles of -55 °C to +100 °C (30 minute dwell at each temperature) | 10 (0) | Method 1010.8, Condition A |
| Solderability | 15 pins | 15 (0) | Method 2003 |
| DMT | -65 °C to +110 °C across full line and load specifications in 5 °C steps | 7 (0) | |
| Altitude | 70,000 feet (21 km), see Note | 2 (0) | |

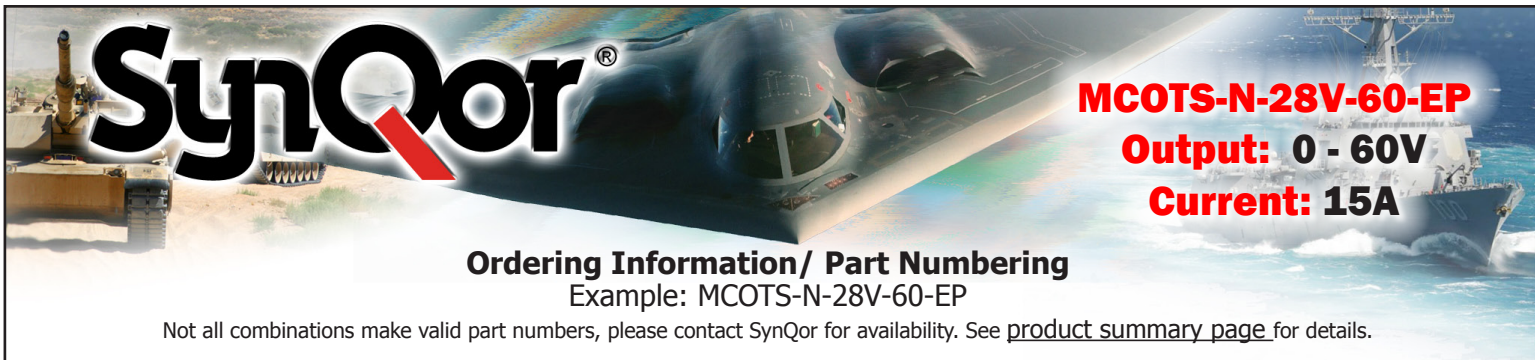
Note: A conductive cooling design is generally needed for high altitude applications because of naturally poor convective cooling at rare atmospheres.

Mil-COTS Converter and Filter Screening

| Screening | Process Description | S-Grade | M-Grade |
|---------------------------------|---|-------------------|-------------------------|
| Baseplate Operating Temperature | | -55 °C to +100 °C | -55 °C to +100 °C |
| Storage Temperature | | -65 °C to +135 °C | -65 °C to +135 °C |
| Pre-Cap Inspection | IPC-A-610, Class III | • | • |
| Temperature Cycling | MIL-STD-883F, Method 1010, Condition B, 10 Cycles | | • |
| Burn-In | 100 °C Baseplate | 12 Hours | 96 Hours |
| Final Electrical Test | 100% | 25 °C | -55 °C, +25 °C, +100 °C |
| Final Visual Inspection | MIL-STD-883F, Method 2009 | • | • |

Mil-COTS MIL-STD-810G Qualification Testing

| MIL-STD-810G Test | Method | Description |
|----------------------|-------------------------|--|
| Fungus | 508.6 | Table 508.6-I |
| Altitude | 500.5 - Procedure I | Storage: 70,000 ft / 2 hr duration |
| | 500.5 - Procedure II | Operating: 70,000 ft / 2 hr duration; Ambient Temperature |
| Rapid Decompression | 500.5 - Procedure III | Storage: 8,000 ft to 40,000 ft |
| Acceleration | 513.6 - Procedure II | Operating: 15 g |
| Salt Fog | 509.5 | Storage |
| High Temperature | 501.5 - Procedure I | Storage: 135 °C / 3 hrs |
| | 501.5 - Procedure II | Operating: 100 °C / 3 hrs |
| Low Temperature | 502.5 - Procedure I | Storage: -65 °C / 4 hrs |
| | 502.5 - Procedure II | Operating: -55 °C / 3 hrs |
| Temperature Shock | 503.5 - Procedure I - C | Storage: -65 °C to 135 °C; 12 cycles |
| Rain | 506.5 - Procedure I | Wind Blown Rain |
| Immersion | 512.5 - Procedure I | Non-Operating |
| Humidity | 507.5 - Procedure II | Aggravated cycle @ 95% RH (Figure 507.5-7 aggravated temp - humidity cycle, 15 cycles) |
| Random Vibration | 514.6 - Procedure I | 10 - 2000 Hz, PSD level of 1.5 g ² /Hz (54.6 g _{rms}), duration = 1 hr/axis |
| Shock | 516.6 - Procedure I | 20 g peak, 11 ms, Functional Shock (Operating no load) (saw tooth) |
| | 516.6 - Procedure VI | Bench Handling Shock |
| Sinusoidal vibration | 514.6 - Category 14 | Rotary wing aircraft - helicopter, 4 hrs/axis, 20 g (sine sweep from 10 - 500 Hz) |
| Sand and Dust | 510.5 - Procedure I | Blowing Dust |
| | 510.5 - Procedure II | Blowing Sand |



MCOTS-N-28V-60-EP
Output: 0 - 60V
Current: 15A

Ordering Information/ Part Numbering
Example: MCOTS-N-28V-60-EP

Not all combinations make valid part numbers, please contact SynQor for availability. See [product summary page](#) for details.

| Family | Product | Input Voltage | Output Voltage | Package | Thermal Design | Screening Level |
|--------|-----------------|---------------------------|----------------------|-----------------------|----------------------------------|--------------------------|
| MCOTS | N: Non-Isolated | 28V: 9-60V 28VE: 9-90V | 60:0-60V 90:0-90V | EP: Eighth Brick Peta | N: Normal Threaded F: Flanged | S: S-Grade M: M-Grade |

Application Notes

A variety of application notes and technical white papers can be downloaded in pdf format from our website.

Contact SynQor for further information and to order:

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WARRANTY

SynQor offers a two (2) year limited warranty. Complete warranty information is listed on our website or is available upon request from SynQor.

PATENTS

SynQor holds numerous U.S. patents, one or more of which apply to most of its power conversion products. Any that apply to the product(s) listed in this document are identified by markings on the product(s) or on internal components of the product(s) in accordance with U.S. patent laws. SynQor's patents include the following:

7,765,687 7,787,261
8,149,597 8,644,027